**Гайка шестостенна DIN 934 нормална милиметрова резба**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| d | Стандартна стъпка на резба | m | s | e |
| M1,6 | 0,35 | 1,3 | 3,2 | 3,41 |
| M2 | 0,4 | 1,6 | 4 | 4,32 |
| M2,3 | 0,45 | 1,8 | 4,5 | 3,6 |
| M2,5 | 0,45 | 2 | 5 | 5,45 |
| M2,6 | 0,45 | 2 | 5 | 4,1 |
| M3 | 0,5 | 2,4 | 5,5 | 6,01 |
| M3,5 | 0,6 | 2,8 | 6 | 6,58 |
| M4 | 0,7 | 3,2 | 7 | 7,66 |
| M5 | 0,8 | 4 | 8 | 8,79 |
| M6 | 1 | 5 | 10 | 11,05 |
| M7 | 1 | 5,5 | 11 | 12,12 |
| M8 | 1,25 | 6,5 | 13 | 14,38 |
| M10 | 1,5 | 8 | 17 | 18,9 |
| M12 | 1,75 | 10 | 19 | 21,1 |
| M14 | 2 | 11 | 22 | 24,49 |
| M16 | 2 | 13 | 24 | 26,75 |
| M18 | 2,5 | 15 | 27 | 29,56 |
| M20 | 2,5 | 16 | 30 | 32,95 |
| M22 | 2,5 | 18 | 32 | 35,03 |
| M24 | 3 | 19 | 36 | 39,55 |
| M27 | 3 | 22 | 41 | 45,2 |
| M30 | 3,5 | 24 | 46 | 50,85 |
| M33 | 3,5 | 26 | 50 | 55,37 |
| M36 | 4 | 29 | 55 | 60,79 |
| M39 | 4 | 31 | 60 | 66,44 |
| M42 | 4,5 | 34 | 65 | 71,3 |
| M45 | 4,5 | 36 | 70 | 76,95 |
| M48 | 5 | 38 | 75 | 82,6 |
| M52 | 5 | 42 | 80 | 88,25 |
| M56 | 5,5 | 45 | 85 | 93,56 |
| M60 | 5,5 | 48 | 90 | 99,21 |
| M64 | 6 | 51 | 95 | 104,86 |
| M68 | 6 | 54 | 100 | 110,51 |
| M72 | 6 | 58 | 105 | 116,16 |
| M76 | 6 | 61 | 110 | 121,81 |
| M80 | 6 | 64 | 115 | 127,46 |
| M85 | 6 | 68 | 120 | 133,11 |
| M90 | 6 | 72 | 130 | 144,08 |
| M95 | 6 | 76 | 135 | 150,74 |
| M100 | 6 | 80 | 145 | 161,02 |
| M105 | 6 | 84 | 150 | 167,69 |
| M110 | 6 | 88 | 155 | 170 |
| M120 | 6 | 100 | 180 | 196 |
| M125 | 6 | 112 | 200 | 216 |
| M140 | 6 | 128 | 230 | 248 |

**Гайка шестостенна DIN 934 със ситна резба**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| d | Стъпка на резба | m | s | e |
| M6 | 0.5 | 5 | 10 | 11.05 |
| M6 | 0.75 | 5 | 10 | 11.05 |
| M8 | 0.75 | 6.5 | 13 | 14.38 |
| M8 | 1 | 6.5 | 13 | 14.38 |
| M10 | 1 | 8 | 17 | 18.9 |
| M10 | 1.25 | 8 | 17 | 18.9 |
| M12 | 1 | 10 | 19 | 21.1 |
| M12 | 1.25 | 10 | 19 | 21.1 |
| M12 | 1.5 | 10 | 19 | 21.1 |
| M14 | 1.5 | 11 | 22 | 24.49 |
| M16 | 1.5 | 13 | 24 | 26.75 |
| M18 | 1.5 | 15 | 27 | 29.56 |
| M18 | 2 | 15 | 27 | 29.56 |
| M20 | 1.5 | 16 | 30 | 32.95 |
| M20 | 2 | 16 | 30 | 32.95 |
| M22 | 1.5 | 18 | 32 | 35.03 |
| M22 | 2 | 18 | 32 | 35.03 |
| M24 | 1 | 19 | 36 | 39.55 |
| M24 | 1.5 | 19 | 36 | 39.55 |
| M24 | 2 | 19 | 36 | 39.55 |
| M26 | 1.5 |  |  |  |
| M27 | 1.5 | 22 | 41 | 45.2 |
| M27 | 2 | 22 | 41 | 45.2 |
| M28 | 1.5 |  |  |  |
| M28 | 2 |  |  |  |
| M30 | 1.5 | 24 | 46 | 50.85 |
| M30 | 2 | 24 | 46 | 50.85 |
| M32 | 1.5 | 1 | 50 | 55.37 |
| M33 | 1.5 | 26 | 50 | 55.37 |
| M33 | 2 | 26 |  |  |
| M35 | 1.5 |  |  |  |
| M36 | 1.5 | 29 | 55 | 60.79 |
| M36 | 2 | 29 | 55 | 60.79 |
| M36 | 3 | 29 | 55 | 60.79 |
| M38 | 1.5 |  |  |  |
| M39 | 1.5 | 31 | 60 | 66.44 |
| M39 | 2 | 31 | 60 | 66.44 |
| M39 | 3 | 31 | 60 | 66.44 |
| M40 | 1.5 |  |  |  |
| M42 | 1.5 | 34 | 65 | 71.3 |
| M42 | 2 | 34 | 65 | 71.3 |
|  |  |  |  |  |
| M42 | 3 | 34 | 65 | 71.3 |
| M45 | 1.5 | 36 | 70 | 76.95 |
| M45 | 2 | 35 | 70 | 76.95 |
| M45 | 3 | 35 | 70 | 76.95 |
| M48 | 1.5 | 38 | 75 | 82.6 |
| M48 | 2 | 38 | 75 | 82.6 |
| M48 | 3 | 38 | 75 | 82.6 |
| M50 | 1.5 | 42 |  | 88.25 |
| M52 | 1.5 | 42 | 80 | 88.25 |
| M52 | 2 |  | 80 |  |
| M52 | 3 | 42 | 80 | 88.25 |
| M56 | 2 | 45 | 85 | 93.56 |
| M56 | 3 | 45 | 85 | 93.56 |
| M56 | 4 | 45 | 85 | 93.56 |
| M60 | 2 | 48 | 90 | 99.21 |
| M60 | 4 | 48 | 90 | 99.21 |
| M64 | 2 | 51 | 95 | 104.86 |
| M64 | 4 | 51 | 95 | 104.86 |
| M68 | 2 | 54 | 100 | 110.51 |
| M68 | 4 | 54 | 100 | 110.51 |
| M72 | 2 | 58 | 105 | 116.16 |
| M72 | 4 | 58 | 105 | 116.16 |
| M76 | 2 | 61 | 110 | 121.81 |
| M76 | 4 | 61 | 110 | 121.81 |
| M80 | 2 | 64 | 115 | 127.46 |
| M80 | 4 | 64 | 115 | 127.46 |
| M85 | 2 | 68 | 120 | 133.11 |
| M85 | 4 | 68 | 120 | 133.11 |
| M90 | 2 | 72 | 130 | 144.08 |
| M90 | 4 | 72 | 130 | 144.08 |
| M95 | 2 | 76 | 135 | 150.74 |
| M95 | 4 | 76 | 135 | 150.74 |
| M100 | 2 | 80 | 145 | 161.02 |
| M100 | 4 | 80 | 145 | 161.02 |
| M105 | 2 | 84 | 150 | 167.69 |
| M105 | 4 | 84 | 150 | 167.69 |
| M110 | 2 | 88 | 155 | 170 |
| M110 | 4 | 88 | 155 | 170 |
| M120 | 2 | 100 | 180 | 196 |
| M120 | 4 | 100 | 180 | 196 |
| M125 | 2 | 112 | 200 | 216 |
| M125 | 4 | 112 | 200 | 216 |
| M140 | 3 | 128 | 230 | 248 |

**(~ DIN 934) Гайка шестостенна с цолова резба**

|  |  |  |
| --- | --- | --- |
| d | Брой навивки в 1" | S |
| UNC | UNF | WW | UNC/UNF | WW | R |
| 7/64" №4 | 40 | 48 |  | 6 |  |  |
| 1/8" №5 | 40 | 44 | 40 |  | 6 | 17 |
| 9/64" №6 | 32 | 40 |  | 8 |  |  |
| 5/32" №8 | 32 | 36 | 32 | 8.7 | 7 |  |
| 3/16" №10 | 24 | 32 | 24 | 9.5 | 9 |  |
| 1/4" | 20 | 28 | 20 | 11.11 | 11 | 22 |
| 5/16" | 18 | 24 | 18 | 12.7 | 14 |  |
| 3/8" | 16 | 24 | 16 | 14.29 | 17 | 27 |
| 7/16" | 14 | 20 | 14 | 17.46 | 19 |  |
| 1/2" | 13 | 20 | 12 | 19.05 | 22 | 32 |
| 9/16" | 12 | 18 | 12 | 22.22 | 24 |  |
| 5/8" | 11 | 18 | 11 | 23.81 | 27 | 36 |
| 3/4" | 10 | 16 | 10 | 28.85 | 32 | 41 |
| 7/8" | 9 | 14 | 9 | 33.34 | 36 | 46 |
| 1" | 8 | 12 | 8 | 38.1 | 41 | 50 |
| 1 1/8" | 7 | 12 | 7 | 42.86 | 46 | 60 |
| 1 1/4" | 7 | 12 | 7 | 47.63 | 50 | 65 |
| 1 3/8" | 6 | 12 | 6 | 52.39 | 55 | 70 |
| 1 1/2" | 6 | 12 | 6 | 57.15 | 60 | 75 |
| 1 5/8" |  |  | 5 |  | 65 |  |
| 1 3/4" | 5 |  | 5 | 66.68 | 70 | 80 |
| 1 7/8" |  |  | 4.5 |  | 75 |  |
| 2" | 4.5 |  | 4.5 | 76.2 | 80 | 90 |
| 2 1/4" | 4.5 |  | 4 |  | 85 | 95 |
| 2 1/2" | 4 |  | 4 | 95.25 | 95 | 110 |
| 2 3/4" | 4 |  | 3.5 |  | 105 | 115 |
| 3" | 4 |  | 3.5 | 114.3 | 110 | 130 |
| 3 1/4" |  |  | 3.25 |  | 120 | 135 |
| 3 1/2" | 4 |  | 3.25 |  | 130 | 145 |
| 4" | 4 |  | 3 |  | 145 |  |